

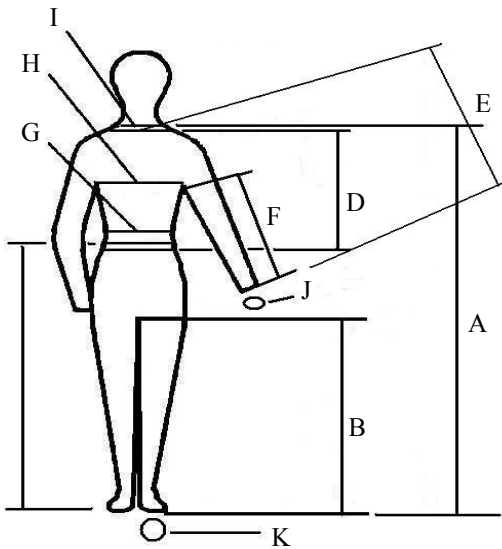


Weldas CE markings on this product designates it as tested and certified according to directive 89/686/EEC Level 2.

**Clothing type:** *Lava Brown*

**Trade mark:** *STEERSONuff*

**Size:** see imprint on the product

**Sizing according to: EN ISO 13688 (in CM).**

	A	B	C	D	E	F	G	H	I	J	K
<b>M</b>				76	79	52.5		100	52	33	
<b>L</b>				81	84	54.5		112	54	35	
<b>XL</b>				86	85.5	55		124	55	35.5	
<b>2XL</b>				91	86	56.5		136	56	37	
<b>3XL</b>				96	87	57.5		148	57	37.5	
<b>4XL</b>				97	89	60		160	57	39.5	

**Intended use:****General:**

This product is intended to be used for all arc welding processes like MMA, MIG/MAG, TIG, micro plasma, spot and gas welding as well as plasma and oxygen cutting, gouging, brazing and thermal arc spraying. Because applications vary, it is the user's responsibility to identify the right product for each application.

**Identified hazards:**

With the welding processes of intended use the following hazards are indentified: flames, spatter of molten material, radiant heat as well as short term electrical shock.

**High voltage:**

This product protects against short term electrical shock and not against long term high voltages! Welding and cutting machines can cause these so follow the safety instructions of the machines used as well! When there is an increased risk of shock or electrical live parts additional electrical isolation will be required as is indicated under 6.10 of the EN11611 for protection against live electrical conductors up to 100 V = (DC).

**Body protection in all positions:**

This product protects in certain positions of working and welding. It could be possible that extra protection products are required. It is the responsibility of the user to identify that.

**Protection of aprons:**

In case an apron is used the apron should, at least, protect the user from seam side to seam side

**Additional garments:**

Additional garments shall meet at least Class 1 of the EN11611.

**Improper use:****Level of protection:**

The level of protection will be reduced if the welders protective clothing is contaminated with flammable materials.

**Level of oxygen:**

Increase of oxygen in the air will reduce considerably the protection of the welders protective clothing against flame. Care should be taken when welding in confined places. Air enriched with oxygen will be dangerous!

**Electrical isolation:**

The electrical isolation provided by the clothing will be reduced when the clothing is wet, dirty or soaked in sweat.

**Use of 2-piece clothing:**

When 2-piece clothing is used both items shall be worn together to provide the specified level of protection

**Additional body protection during welding:**

Additional body protection used with this product during welding must meet the appropriate EN standard for welding hazards.

**Limitations for use:**

This leather work clothing to be used for general labour activities as well as welding. User has to see to it that all closures are closed specially for use with welding applications and the choice of the right size.

**Attention:**

Weldas gloves and clothing have been tested and certified at TÜV Rheinland LGA Products GmbH, Germany (EU no. 0197). For more information on EN standards, testing methods, test reports, product certifications, and other products, please e-mail us at: [europa@weldas.com](mailto:europa@weldas.com) or visit our web site: [www.weldas.com](http://www.weldas.com)

**Materials used:**

Side split cowhide in combination with 315 gr/m<sup>2</sup> flame retardant fabric and silk is used with 5 ply KEVLAR® for manufacturing this product as well as current isolated push buttons and hook and loop fastening materials for the closures and reinforcements. DuPont™ and KEVLAR® are trademarks or registered trademarks of E.I.duPont de Nemours and Company

**Health information:**

The pH, Chromium (VI) and PCP levels of all materials have been tested and meet CE health standards. Coloring: coloring is done by using natural materials

**Washing, drying and ironing:**

No washing, drying and ironing is advised

**Storage:**

Store dry and at temperatures over 5° Celcius. Do not stack higher than 5 cartons on 1 pallet.

**Warrantee:**

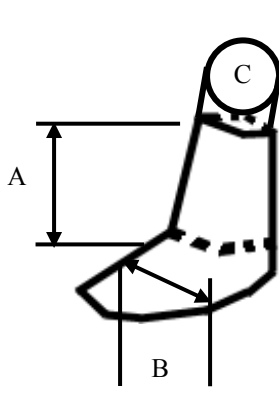
This product is warranted against manufacturing defects.

**Address information Weldas:**

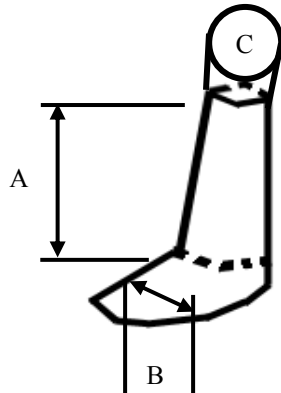
Weldas Europe B.V. Blankenweg 18 4612 RC Bergen op Zoom The Netherlands e-mail: [europa@weldas.com](mailto:europa@weldas.com)



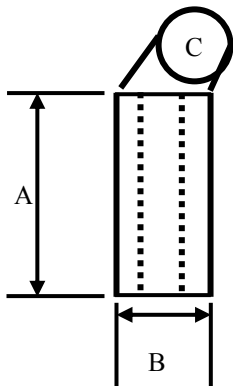
**WELDAS PRODUCT:**  
**44-7106, 44-7114, 44-7114EXT**  
**EN ISO 11611 (2007), Class 2/A1**



**44-7106**



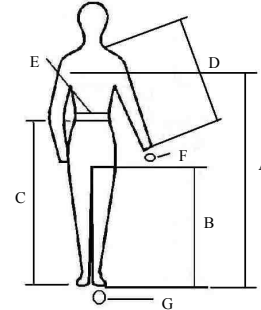
**44-7114**



**44-7114EXT**

	A	B	
44-7106	15	21,5	33-43
44-7114	36	26,5	37-47
44-7114EXT	36	15	x
44-7114 + 44-7114EXT			52-62

**WELDAS PRODUCT:**  
**44-7023, 44-7248, 44-7440**  
**EN ISO 11611 (2007), Class 2/A1**



	A	B	C	D			
44-7023				58		49	
44-7248	122	60	90		60		32,5
44-7440		65	102		63		32,5
44-7440/7600M		74	110		98		60
44-7440/7600L		75	112		104		62
44-7440/7600XL		80	116		120		64
44-7440/7600XXL		85	122		132		64
44-7440/7600XXXL		87	128		144		68
44-7440/7648M	136	74	98		90		49
44-7440/7648L	140	78	102		96		53
44-7440/7648XL	144	80	105		98		55
44-7440/7648XXL	148	82	110		106		57
44-7440/7648XXXL	152	84	112		108		59
44-7440/7648XXXXL	156	89	114		114		60

**WELDAS PRODUCT:**  
**44-7124, 44-7136, 44-7142, 44-7148,**  
**44-7820, 44-7828, 44-7836**  
**EN ISO 11611 (2007), Class 2/A1**

	Length CM	Width CM
44-7124	60	60
44-7136	91	60
44-7142	107	60
44-7142 W	107	80
44-7148	122	60
44-7148 W	122	80
44-7820	51	60
44-7828	71	60
44-7836	91	60
44-7836XL	120	80



The following explains the pictogram marked on this product:



## General safety requirements

Paragraphe	Exigence	Classe 1	Classe 2
6.1	Résistance élastiques - tissé textile extérieur - cuir	400 N 80 N	400 N 80 N
6.2	Résistance au déchirement	20 N	20 N
6.3	Résistance à l'éclatement	200 kPa	200 kPa
6.4	Résistance de la couture - matériel textile - cuir	225 N 110 N	225 N 110 N
6.5	Variations dimensionnelles des matériaux textiles tissés Variations dimensionnelles des matériaux textiles tricotés	$\leq \pm 3 \%$ $\leq \pm 5 \%$	$\leq \pm 3 \%$ $\leq \pm 5 \%$
6.6	Exigences pour les cuirs: contenu matières grasses	$\leq 15 \%$	$\leq 15 \%$
6.7	Propagation de la flamme	ISO 15025:2000, Procédure A (d'allumage surface) ISO 15025:2000, Procédure B (d'allumage bord)  Pas des flammes de haut ou sur les côtés Pas de formation de trous <sup>a</sup> Pas des flammes ou débris fondus Signifie persistance de flamme $\leq 2$ s Signifie incandescence $\leq 2$ s	ISO 15025:2000, Procédure A (d'allumage surface) ISO 15025:2000, Procédure B (d'allumage bord)  Pas des flammes de haut ou sur les côtés Pas de formation de trous <sup>a</sup> Pas des flammes ou débris fondus Signifie persistance de flamme $\leq 2$ s Signifie incandescence $\leq 2$ s
6.8	Résistance de petit goutte de metal fonder	15 gouttes	25 gouttes
6.9	Transfert de chaleur (radiation)	RHTI 24 W 7	RHTI 24 W 16
6.10	Résistance électrique	$> 10^5 \Omega$	$> 10^5 \Omega$
6.11	Innocuité	Voir 6.11	Voir 6.11

<sup>a</sup>: Pour ISO 15025:2000, Procédure B, cette exigence n'est pas applicable.

Testing and certification of this product is done according to EN ISO 11611:2007 by TÜV Rheinland LGA Products GmbH, Tillystraße 2, D-90431 Nürnberg, Germany (Notified body nr. 0197).

Test report number number 21173205 001 and certificate number BP 60041277 0001.  
Test reports, certificates and manuals can be downloaded from: [www.weldas-ce.com](http://www.weldas-ce.com)

